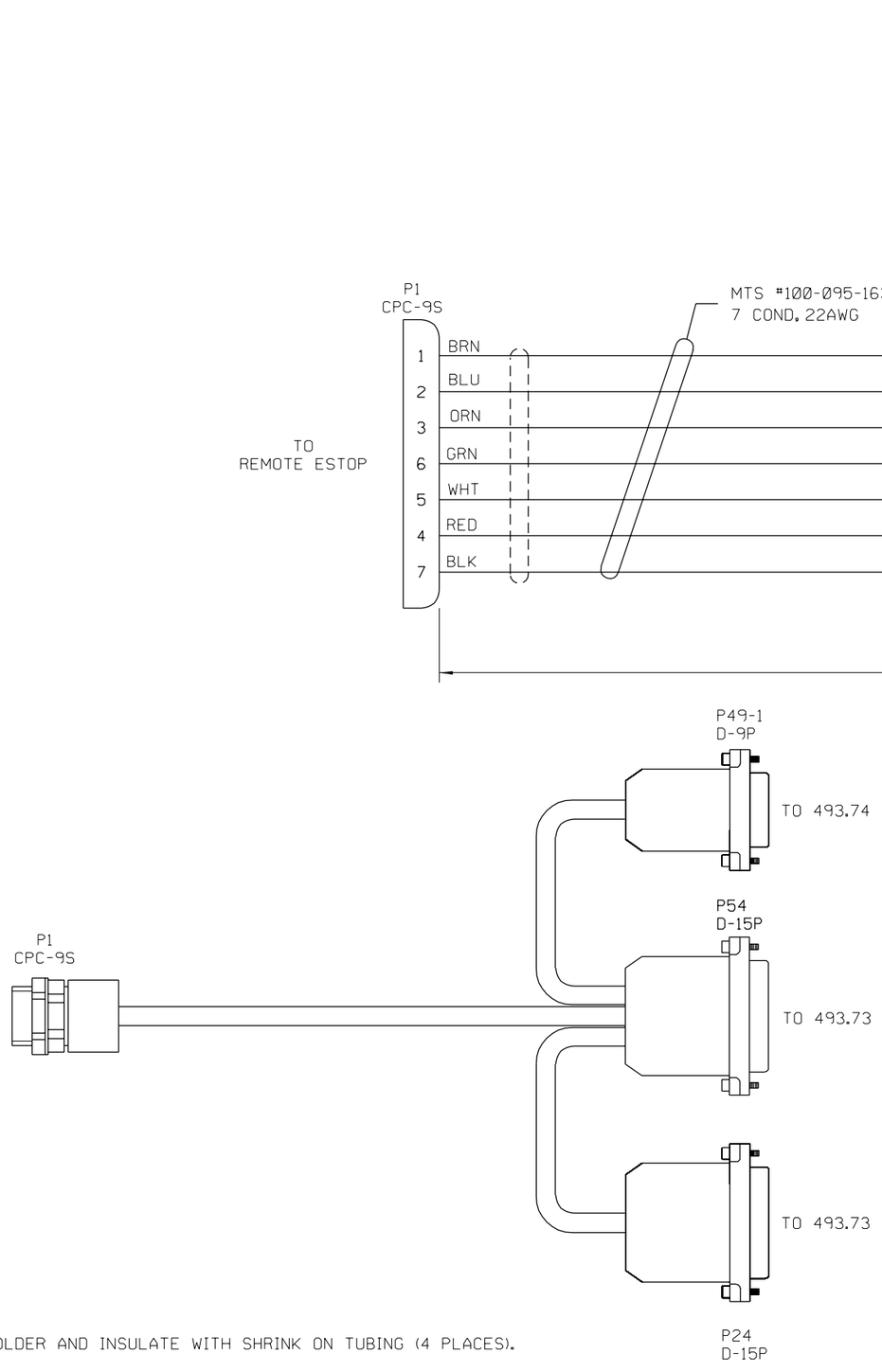

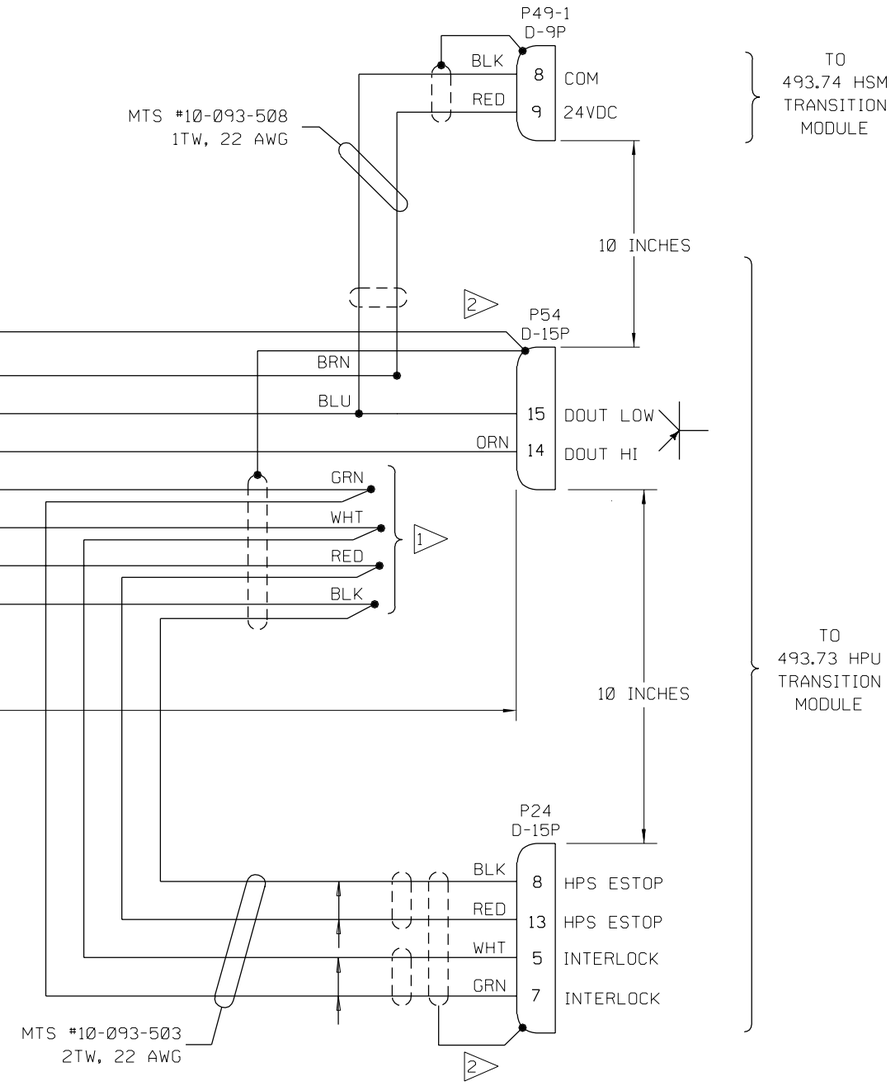

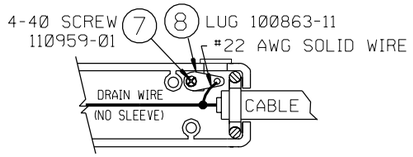

NOTES:

1. SOLDER AND INSULATE WITH SHRINK ON TUBING (4 PLACES).

2. TRIM OFF FOIL SHIELD. FASTEN SOLDER LUG TO BACKSHELL WITH 4-40 X 1/4" SCREW. SOLDER SOLID #22 AWG WIRE TO DRAIN WIRE AND LUG.

REVISIONS

DESCRIPTION	DRAWN	ENGR	DATE	LETTER	ECN NO.
ADDED "Y" TO P49-1	MWF	KMK	10-31-02	B	RULE 1
10 IN DIM WAS 6 IN 2 PLACES	MRI	ARP	3/15/06	C	06-0264

SOURCE/REF DRAWING: 55583001.B

PROPRIETARY DATA

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UNLESS OTHERWISE SPECIFIED

MATERIAL DESCRIPTION

MATERIAL SIZE

FINISH MASK M

- THREAD DEPTHS ARE TO MIN FULL THDS
- DRILL DEPTHS ARE TO FULL DIA
- REMOVE BURRS AND SHARP EDGES
- DO NOT SCALE PRINT

SCALE

MACHINED SURFACES 180 ✓

.XXX HOLE SIZE TOLERANCE: 0.000 TO .750 +.010/-.002; OVER .750 TO 1.500 +.015/-.003

GENERAL TOLERANCES: ANGLE ±2°; X/Y ±1/4; .X ±.1; .XX ±.03; .XXX ±.010

THIRD ANGLE PROJ.

	DRAWN	CHECK	ENGR	MFG
	MWF		KMK	
DATE	5-29-02	DATE	5-29-02	DATE

TITLE: CABLE ASSY-REMOTE ESTOP TO 493.73 HPS TRANSITION BOARD

NEXT LEVEL

PRODUCT CODE

SIZE D

NUMBER 100-078-534 REV C

SHEET 1 OF 1

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