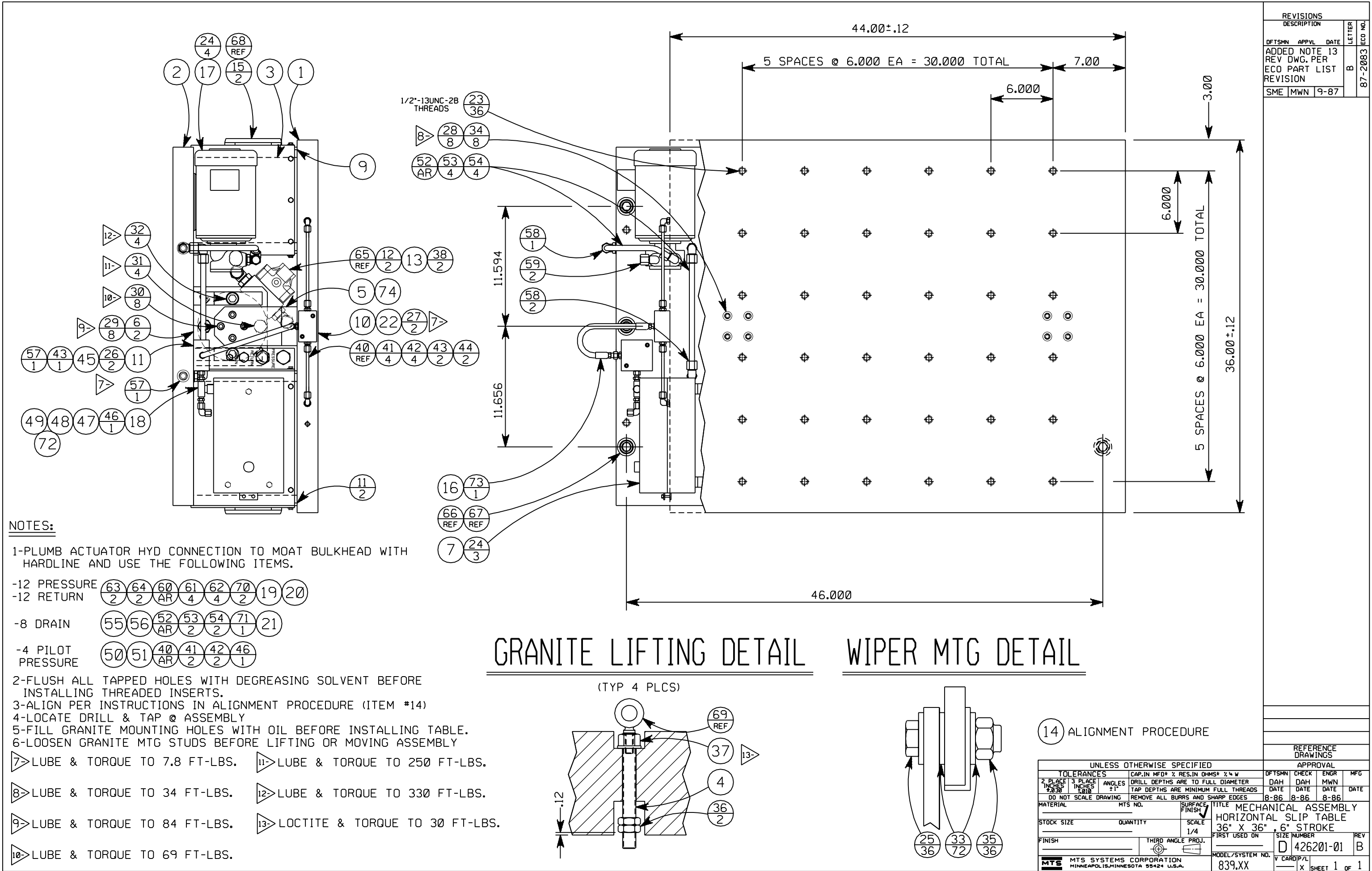


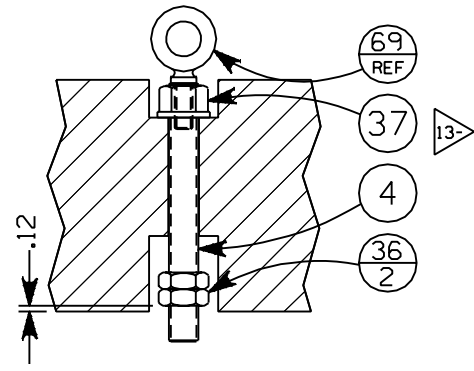


NOTES:

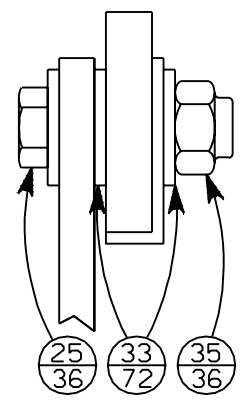
- 1-PLUMB ACTUATOR HYD CONNECTION TO MOAT BULKHEAD WITH HARDLINE AND USE THE FOLLOWING ITEMS.
- 12 PRESSURE 63 64 60 61 62 70 19 20
-12 RETURN 2 2 AR 4 4 2 19 20
- 8 DRAIN 55 56 52 53 54 71 21
55 56 AR 2 2 1 21
- 4 PILOT PRESSURE 50 51 40 41 42 46
50 51 AR 2 2 1 46
- 2-FLUSH ALL TAPPED HOLES WITH DEGREASING SOLVENT BEFORE INSTALLING THREADED INSERTS.
- 3-ALIGN PER INSTRUCTIONS IN ALIGNMENT PROCEDURE (ITEM #14)
- 4-LOCATE DRILL & TAP @ ASSEMBLY
- 5-FILL GRANITE MOUNTING HOLES WITH OIL BEFORE INSTALLING TABLE.
- 6-LOOSEN GRANITE MTG STUDS BEFORE LIFTING OR MOVING ASSEMBLY
- 7> LUBE & TORQUE TO 7.8 FT-LBS. 11> LUBE & TORQUE TO 250 FT-LBS.
- 8> LUBE & TORQUE TO 34 FT-LBS. 12> LUBE & TORQUE TO 330 FT-LBS.
- 9> LUBE & TORQUE TO 84 FT-LBS. 13> LOCTITE & TORQUE TO 30 FT-LBS.
- 10> LUBE & TORQUE TO 69 FT-LBS.

GRANITE LIFTING DETAIL

(TYP 4 PLCS)



WIPER MTG DETAIL



14 ALIGNMENT PROCEDURE

UNLESS OTHERWISE SPECIFIED				APPROVAL			
TOLERANCES	CAP.IN MFD* % RES.IN OHMS* % W	DRILL DEPTHS ARE TO FULL DIAMETER	DAH	CHECK	ENGR	MFG	
2 PLACE 3 PLACE	INCHES INCHES	ANGLES ± 1°	DATE	DATE	DATE	DATE	
±.030 ±.010	±.010 ±.005	TAP DEPTHS ARE MINIMUM FULL THREADS	8-86	8-86	8-86	8-86	
DO NOT SCALE DRAWING	REMOVE ALL BURRS AND SHARP EDGES						
MATERIAL	MTS NO.	SURFACE FINISH	TITLE				
			MECHANICAL ASSEMBLY				
STOCK SIZE	QUANTITY	SCALE	HORIZONTAL SLIP TABLE				
		1/4	36" X 36" .6" STROKE				
FINISH	THIRD ANGLE PROJ.	FIRST USED ON	SIZE NUMBER	REV			
			D 426201-01	B			
MTS SYSTEMS CORPORATION			MODEL/SYSTEM NO.	V CARD P/L			
MINNEAPOLIS, MINNESOTA 55424 U.S.A.			839.XX				
				X	SHEET 1 OF 1		