

REVISIONS				
ECN NO.	LETTER	DESCRIPTION		
		DRAWN	APPVL	DATE
RULE 1	B	DOCUMENTATION UPDATE		
		MWF	KMK	2-26-00
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UNLESS OTHERWISE SPECIFIED									
MATERIAL DESCRIPTION				.XXX HOLE SIZE TOLERANCE		DRAWN MWF	CHECK MWF	ENGR KMK	MFG
				0.000 TO .750 +.010/- .002	OVER .750 TO 1.500 +.015/- .003				
MATERIAL SIZE						DATE 4-25-00	DATE 4-25-00	DATE 4-25-00	DATE
FINISH			MASK M	GENERAL TOLERANCES	ANGLE ±2°	TITLE MOD.-497.15 3 STAGE VD (LOWER GAIN)			
• THREAD DEPTHS ARE TO MIN FULL THDS • DRILL DEPTHS ARE TO FULL DIA • REMOVE BURRS AND SHARP EDGES • DO NOT SCALE PRINT					X/Y ±1/4				
					SCALE	.X ±.1			
					MACHINED SURFACES 180 √	.XX ±.03	NEXT LEVEL	SIZE	NUMBER
				.XXX ±.010		A	100-034-490	B	
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