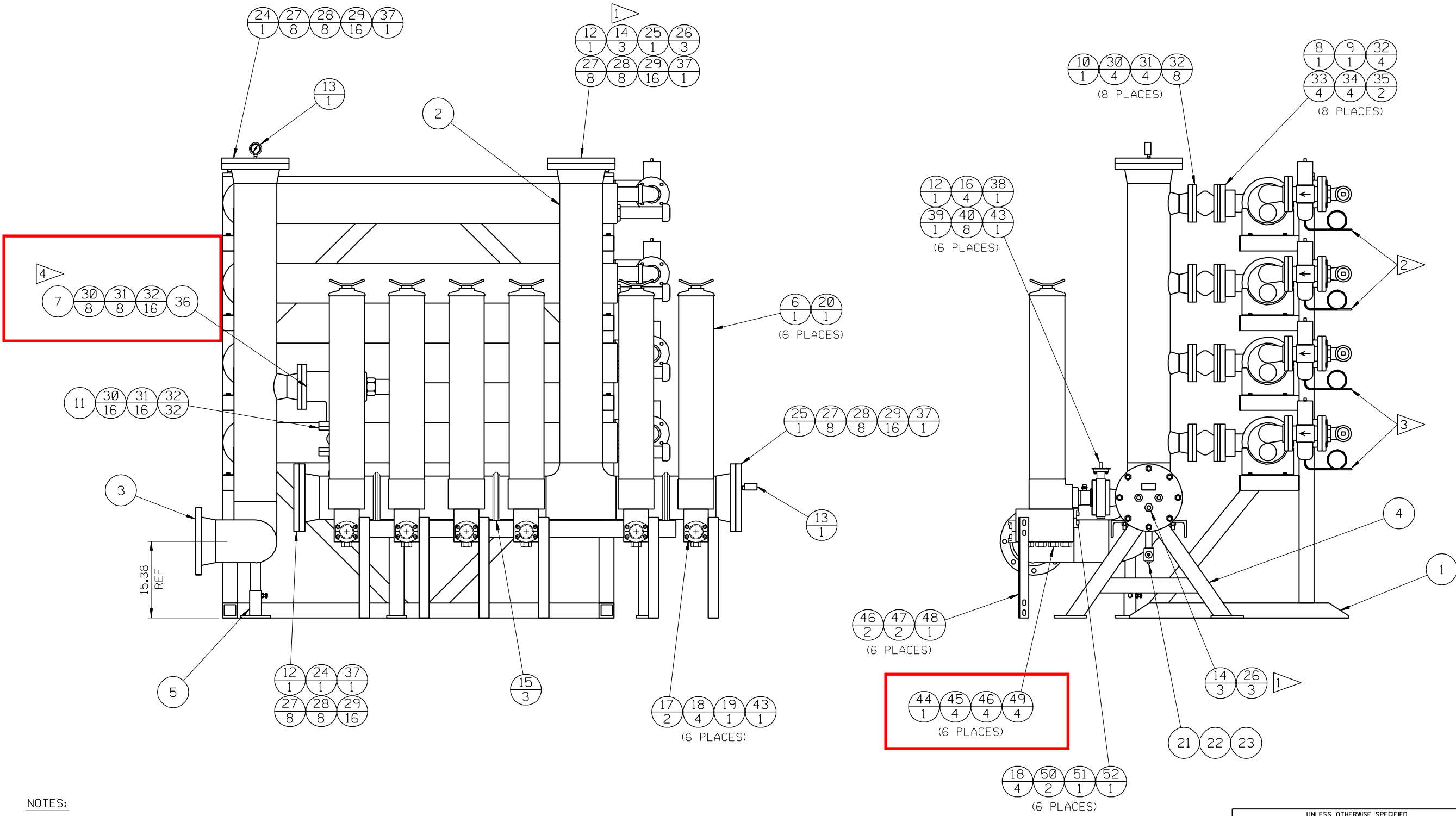




- NOTES:
- 1 FILL WELLS WITH HEAT CONDUCTIVE GEL.
 - 2 INSTALL BULB IN WELL IN TOP OF HEADER.
 - 3 INSTALL BULB IN WELL IN LOWER HEADER.
 - 4 SET TO CRACK OPEN AT 50 PSI (3.4 BAR). STAMP METAL TAG 50 PSI (3.4 BAR) & WIRE TO VALVE.

REVISIONS				
DESCRIPTION			LETTER	ECO NO.
DFTSMN	APPVL	DATE		
DOCUMENTATION UPDATES			B	RULE 1
RWR	JWI	7-13-95		
P/L CHANGES			C	RULE 1
RWR	JWI	11-13-95		
SOURCE/REF. DRAWING:				
PROPRIETARY DATA				
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UNLESS OTHERWISE SPECIFIED				
MATERIAL DESCRIPTION		.XXX HOLE SIZE TOLERANCE		DRAWN RWR
MATERIAL SIZE		0.000 TO .750	OVER .750 TO 1.500	CHECK DATE
FINISH		+.010/- .002	+.015/- .003	ENGR JWI
SCALE 1/10		ANGLE ±2°	TITLE	DATE
• THREAD DEPTHS ARE TO MIN. FULL THDS.		X/Y ±1/4	HEAT EXCHANGER RACK & HEADER ASSY	DATE
• DRILL DEPTHS ARE TO FULL DIA.		.X ±.1	NEXT LEVEL	SIZE
• REMOVE BURRS AND SHARP EDGES		.XX ±.03	PRODUCT CODE	NUMBER
• DO NOT SCALE PRINT		.XXX ±.010	HMPGXX	510182-01
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				SHEET 1 OF 1