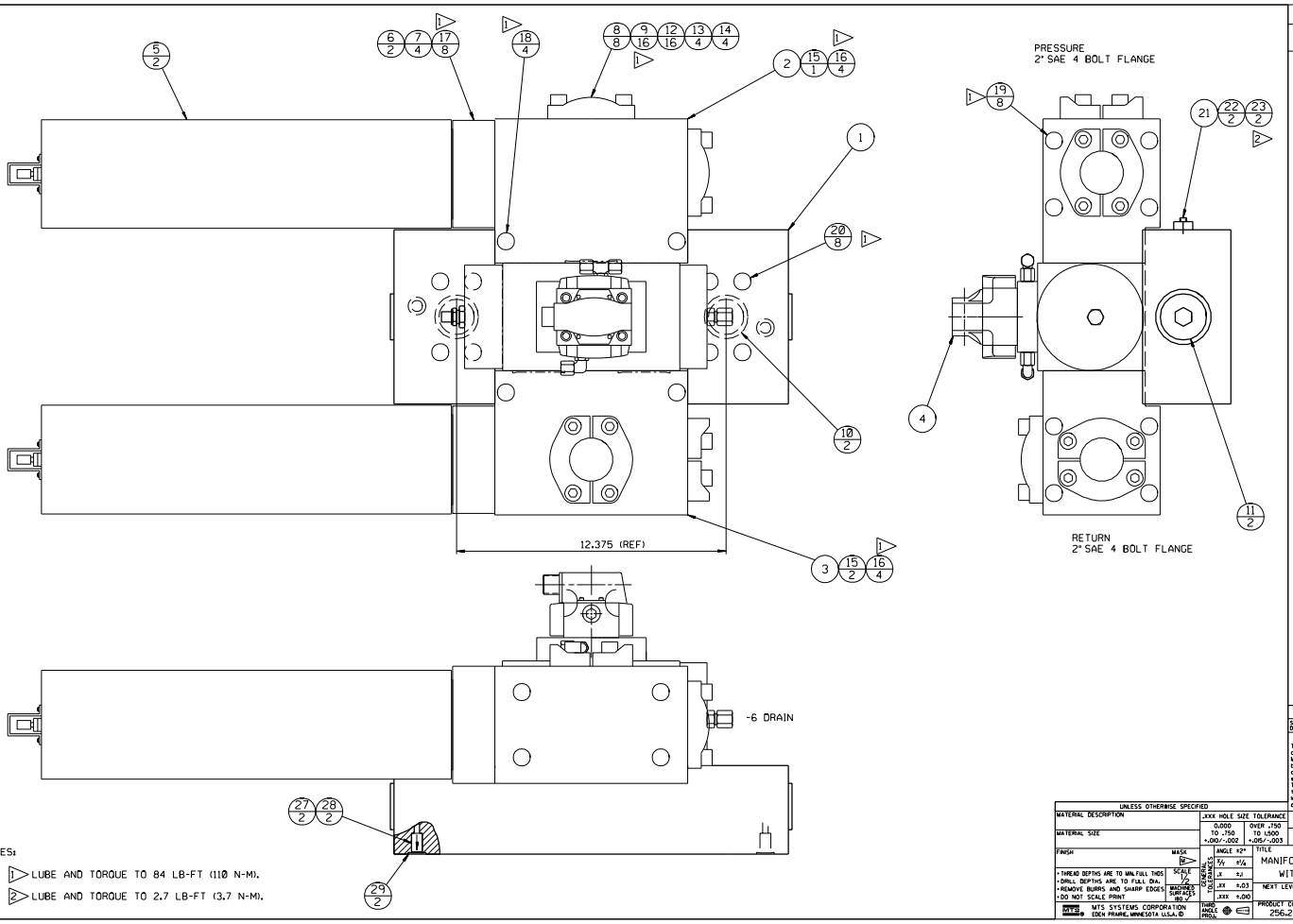


NOTES:

1. LUBE AND TORQUE TO 84 LB-FT (110 N-M).
2. LUBE AND TORQUE TO 2.7 LB-FT (3.7 N-M).

REVISIONS

LETTER	DESCRIPTION	DFTSMN	APPVL	DATE

SOURCE/REF. DRAWING

PROPRIETARY DATA
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UNLESS OTHERWISE SPECIFIED

MATERIAL DESCRIPTION

MATERIAL SIZE

FINISH — MASK

- THREAD DEPTHS ARE TO MIN. FULL THDS
- DRILL DEPTHS ARE TO FULL DIA.
- REMOVE BURRS AND SHARP EDGES
- DO NOT SCALE PRINT

SCALE: 1/2

MACHINED SURFACES 180

GENERAL TOLERANCES

.XXX HOLE SIZE TOLERANCE	
0.000 TO .750 +.001/-.002	OVER .750 TO 1.500 +.005/-.003

ANGLE ±2°	
X	±1/4
.X	±.1
.XX	±.03
.XXX	±.00

THIRD ANGLE PROJ.

MTS SYSTEMS CORPORATION
EDEN PRAIRIE, MINNESOTA U.S.A.

	DRAWN	CHECK	ENGR	MFG
	MCW		CPD	
DATE	9-12-95	DATE	9-95	DATE

TITLE: MANIFOLD ASSY-256.2X S/V WITH ACCUM, UPPER

NEXT LEVEL

PRODUCT CODE: 256.2X

SIZE	NUMBER	REV
D	513250-01	A

SHEET 1 OF 1